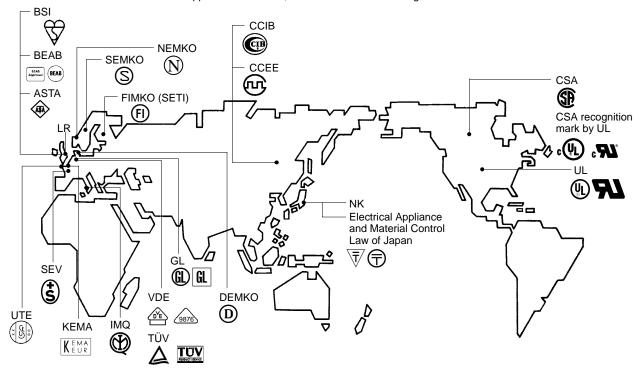
Standards

■ National Standards

Note: For detailed information about applicable standards, refer to the relevant catalog.



International Standards

IEC (International Electrotechnical Commission)

The IEC is a standardization commission founded in 1908 to promote unification and coordination of international standards relating to electricity. It is headquartered in Geneva, Switzerland.

IEC standards are provided to accomplish the aim of the above. The IEC strongly recommends all the member nations of the IEC to establish domestic standards that conform with those of the IEC. At present, there are 50 member nations in the IEC. Based on reports from member nations on the latest science technologies in those nations, IEC standards are issued as technological standards relating to electricity. Established international safety standards provided by various countries and accepted worldwide are based on IEC standards.

In order to simplify approval procedures for electrical devices and promote smooth international trade, there is an international scheme called CB Scheme (Certification Body Scheme), which is authorized by IEC standards. Based on the CB Scheme, safety tests on electrical devices are conducted and certificates are issued if the devices are proved to meet IEC standards. Products issued with such certificates are acceptable in 30 countries in the world.

North America

UL Standards (Underwriters Laboratories INC.)

A nonprofit organization established in 1894 by the American association of fire insurance companies.

Underwriters Laboratories (abbreviated to UL hereafter) conducts approval testing on all kinds of electrical products. In many U.S. cities and states, UL approval is legally required on all electrical items sold.

In order to obtain UL approval on an electrical product, all major internal components also require UL approval.

UL offers two classifications of approvals, the listing mark and the recognition mark.

A Listing Mark constitutes a entirely approval of a product. Products display the Listing Mark shown below.



The Recognition Mark applies to the components used in a product, and therefore constitutes a more conditional approval of a product. Products display the Recognition Mark shown below.



RECOGNITION MARK

The UL and CSA are unifying their standards with the adoption of a mutual approval system. Furthermore, they are adjusting their standards so that they will be in conformity with IEC standards.



Since October 1992, UL has been approved as a CO (council organization) and TO (test organization) by the SCC (Standard Council of Canada). This authorizes UL to conduct safety tests and certify products conforming to Canadian standards. The above marks are UL marks for products certifying that the products meet Canadian standards.

The designs of the listing marks and recognition marks have been revised as shown below. These marks have been effective since November 1998. The previous marks are valid until November 2007.

LISTING MARKS

	Marks for US	Marks for Canada	Marks for US and Canada
Previous mark	(j.	٥	
New mark	(5)	رآل	c (VL) us

RECOGNITION MARKS

	Marks for US	Marks for Canada	Marks for US and Canada
Previous mark	1 R _®	. 21	<i>LR</i> ; <i>LR</i> ,
New mark	7 1	c 71 2°	c FL °us

CSA Standards (Canadian Standards Association)

This association descended from a nonprofit, non-government standardization organization established in 1919. In addition to industrial standardization, the association now carries out safety testing on electrical products.

CSA has closer ties to government agencies than UL, so that electrical products not approved by CSA cannot be sold in Canada. Non-approved goods being sold illegally may have to be withdrawn.

CSA approval is known as "certification," and consequently, CSA-approved equipment is referred to as "certified equipment." Products display the mark shown below. For a conditional certification, products display component acceptance mark.

The CSA is adjusting its standards so that they will be in conformity with UL and IEC standards.



CERTIFICATION MARK

GB (Guojia Biaozhun) Chinese National Standards

The GB are established Chinese national standards based on IEC standards.

Products such as home electronics appliances (e.g., televisions, washing machines, and microwave ovens), for which GB standards are obligatory, must be approved by CCIB (China Commodity Inspection Bureau) and CCEE (China Commission for Conformity Certification of Electrical Equipment). The marks shown below are respective marks of recognition.





Shipping Standards

LR (Lloyd's Register of Shipping) These are the standards of the Lloyd's Register of Shipping, headquartered in London. All of the OM-RON control components approved in LR are UMS ships, the unmanned engine-room ship classification in the Lloyd's Register.

Unlike the safety standards such as UL, the devices are checked to ensure that they can function sufficiently under the environmental conditions when they are used in ships.

When a device is approved, Lloyd's Register doesn't apply the passing mark on the product, but includes it on the list of approved products that it publishes every year.

NK (Nippon Kaiji Kyokai)

Nippon Kaiji Kyokai (NK), which was established in 1899 under a different name for the purpose of ensuring the safety of vessels and the maintenance of maritime environmental conditions, has been using the present name since 1946.

Automation equipment and devices receive tests and inspections based on the provisions of the steel-ship regulations and can be formally approved if the tests are passed.

Testing at the production factory can be partially or entirely omitted when automation equipment and devices that have been formally approved are installed on ships.

As a general rule, manufacturers of approved products indicate that the products being shipped have been approved. (It is also acceptable to affix a label to products which require it.)

<u>Japan</u>

Electrical Appliance and Material Control Law of Japan The EAMCL was substantially revised in July 1995 in conformity with IEC standards, such as IEC335. Consequently, the previously-used symbol for second-grade appliances was abolished while the symbol for first-grade appliances remained unchanged. Furthermore, the range of applicable products has been greatly revised.

	First-grade appliance	Second-grade appliance
Previous symbol	282 products	216 products
Present symbol	165 products	333 products (no markings)

Europe EN (European Norm) Standards

As part of EC unification, 18 European countries are going to integrate their national safety standards into EN standards. When EN standards come into effect, they shall apply as the unified standards in Europe in place of the current safety standards.

EN standards related to electricity are based on IEC standards and include requirements relating to countermeasures against electric shocks. EN codes consist of the prefix "EN" followed by five figures beginning with the figure 6 (e.g., EN60204).

Industrial products exported to Europe must satisfy IEC standards if the products do not fall under EN standards.

Industrial products exported to European countries from Japan or North America or traded between European countries must satisfy EN standards. Furthermore, 12 types of industrial products, such as machines, low-voltage devices, and EMC equipment, must bear CE markings. CE markings on a product indicate that the product meets safety standards specified by all related EC directives. For example, an industrial machine must satisfy the EC Machinery Directive, Low-voltage Directive (LVD), and EMC requirements.



The following marks of recognition are used in European countries in accordance with EN standards.

VDE (Verband Deutscher Electroechnischer e.v.) in Germany

VDE (applicable to electrical appliances only)

TÜV (applicable to electrical appliances, machines, and automobiles)





MONITORING MARK





TÜV Product Service



DEMKO (Danmarks Elektriske Materielkontrol)



NEMKO (Norges Elektriske Materiellkontroll)



FIMKO (Finlands Material Kontroll)



BSI (British Standards Institution) Britain (applicable to industrial products)





BEAB (British Electrotechnical Approvals Board) Britain (applicable to home electronics products)



ASTA (ASTA Certification Services)
Britain (applicable to general products)



KEMA (Keuring van Electrotechnische Materialen Nederland B. V.)



UTE (Union Technique De Electricite)



IMQ (Istituto Italiano del Marchio di Qualita)



SEMKO (Svenska Elektriska Materielkontroll Anstalten)



SEV (Schweizerischer Electrotechnischer Verein)

■ Enclosure Ratings

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Protection Specification Code (International Protection) (IEC529)

1. IEC Standards (IEC 529)

Protection Against Solid Foreign Objects

Grade	Protection	Criteria
0	[]]	No protection
1	50 dia. mm	Full penetration of 50-mm diameter of sphere not allowed. Contact with hazardous parts not permitted.
2	• 12.5 dia. mm	Full penetration of 12.5-mm diameter of sphere not allowed. The jointed test linger shall have adequate clearance from hazardous parts.
3	⇒[] ^{2,5 mm}	The access probe of 2.5-mm diameter shall not penetrate.
4	-[]1 mm	The access probe of 1.0-mm diameter shall not penetrate.
5	Dust protected (((()))	Limited ingress of dust permitted (no harmful deposit).
6	Dust-tight {()	Totally protected against ingress of dust.

2. IEC Standards

Protection Against Harmful Ingress of Water

Grade	Protection	Criteria	Examination method
0	No particular protection	No protection	No test
1	Rain	Protected against vertically falling drops of water.	Spray water downwards in vertical direction for 10 minutes using a water-dripping test device.
2	Rain	Protected against vertically falling drops of water with enclosure tilted 15° from the vertical.	Tilt by 15° and spray water for 10 minutes (2.5 minutes in each direction) using a water-dripping test device.
3	Rain	Protected against sprays to 60° from the vertical.	Spray water up to 60° in both directions from the vertical axis for 10 minutes using the test device shown below. Flow per water spray hole: 0.07 l/min
4	Water splash from all directions	Protected against water splashed from all directions; limited ingress permitted.	Spray water from all directions for 10 minutes using the test device shown below. Flow per water spray hole: 0.07 l/min
5	Housing jets from all directions	Protected against low-pressure jets of water from all directions; limited ingress permitted.	Spray water from all directions for one minute per m² of external surface area and for a total time of no less than 3 minutes using the test device shown below. 2.5 to 3 m Discharging nozzle dia.: 6.3
6	Strong hosing jets from all directions	Protected against strong jets of water, e.g. for use on ship decks; limited ingress permitted.	Spray water from all directions for one minute per m² of external surface area and for a total time of no less than 3 minutes using the test device shown below. 2.5 to 3 m Discharging nozzle dia.: 12.5
7	Temporary immersion	Protected against the effects of immersion between 15 cm and 1 m.	Submerge for 30 minutes at the depth of 1 m (if the device is located lower than 850 mm).
8	Continuous immersion	Protected against long periods of immersion under pressure.	Test according to the conditions agreed upon between the manufacturer and user.

3. JEM (Japan Electrical Manufacturers Association Standards) Standards (JEM 1030)

Protection Against Oil

Grade	Protection	Criteria	Criteria
F	Oilproof	Protected against improper operation due to oil drops or spray from any direction.	No penetration of oil to the extent of interfering with proper operation after dropping the specified cutting oil on a test device for 48 hours at a rate of 0.5 ℓ per hour.
G	Oil resistant	Protected against penetration of oil drops or spray from any direction.	No penetration of oil after dropping the specified cutting oil on a test device for 48 hours at a rate of 0.5 ℓ per hour.

NEMA (National Electrical Manufactures Association)

Conversion from NEMA to IEC529 (Reverse conversion is not possible.)

	NEMA250	IEC529
1		IP10
2		IP11
3		IP54
3R		IP14
3R 3S		IP54

NEMA250	IEC529
4, 4X	IP56
5	IP52
6, 6P	IP67
12, 12K	IP52
13	IP54

Note: Based on the Appendix A of the NEMA Standard. Classification of the NEMA enclosure rating differs from that of the IEC529 in corrosion resistance, rust resistance, and watertightness.